

Thursday, July 09, 2015 7:19:49 AM

134565

Item ID: D3832-13

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Mesh (Lid)

Stop *NS2*

Start Date: 7/9/2015 **Start Qty:** 1.00

*** 1 ***

Cust Item ID:

Required Date: 7/9/2015 **Req'd Qty:** 1.00

*** 1 ***

Customer:

Reference:

Approvals: Process Plan: ML3 Date: 11/10/2015 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

[illegible]

Work Order ID 134565

Thursday, July 09, 2015 7:19:49 AM

134565

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Item ID: D3832-13

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (Lid)

Start Date: 7/9/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/9/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00					MLJ		JUL 17 2015
Quality Control									

MLJ JUL 17 2015

Picklist Print

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Work Order ID: 134565

134565

Parent Item: D3832-13

D3832-13

Parent Item Name: Mesh (Lid)

Start Date: 7/9/2015

Required Date: 7/9/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.07.27 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M304EX0.75-16F		Purchased	No			100	sf	600.2612	17.7176	19			
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M304FX0 75-16F

Expanded Metal Flat SS

**

CC 15-7-15

Location

Loc Qty

Loc Code

WA004

320

M132271

288

M132587

32

WA006

280.2612

M131107

115.8612

M131629

164.4

19.

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO 134 565 MJS
 15-07-09

D3832-5 MESH (LID)
 (D3832-9 SIMILAR)

D3832-3 MESH (LID)
 (D3832-7/-13/-15 SIMILAR)

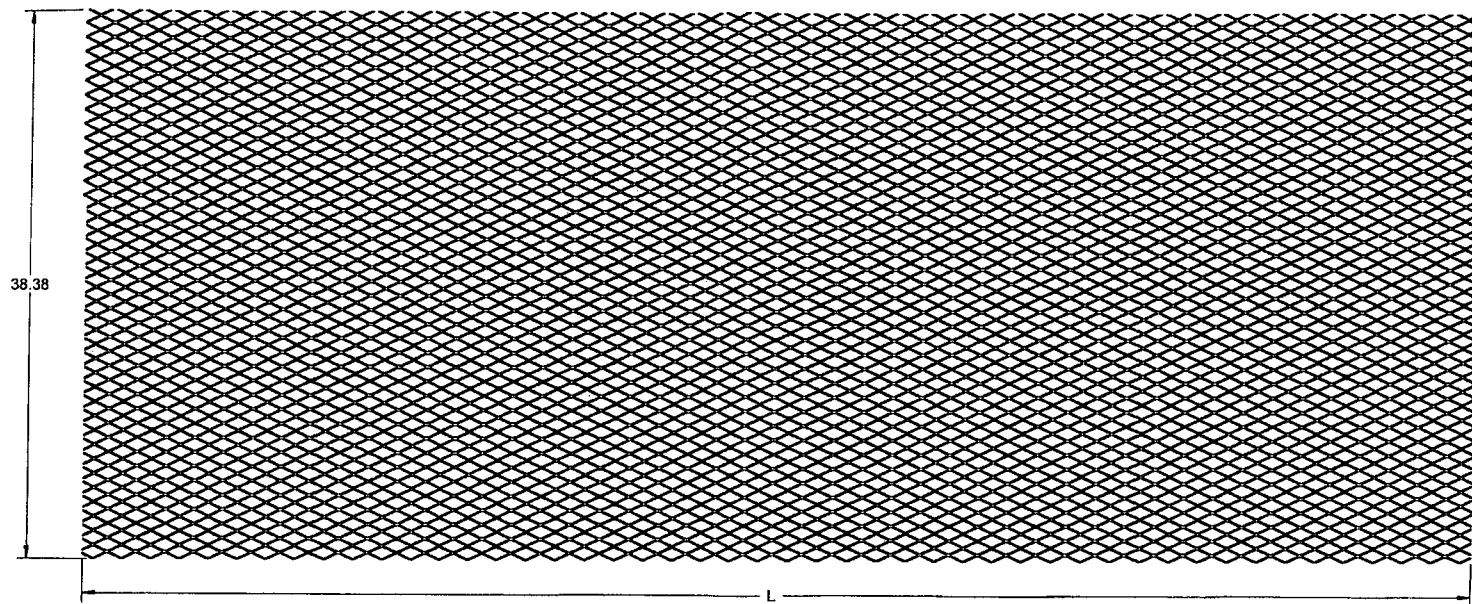
D3832-1 MESH (BASE)
 (D3832-11 SIMILAR)

RELEASED
 2012-07-16

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: PER APPROPRIATE TABLE
- 8) CUTOUTS IN D3832-3/-7/-13/-15 AT ASSY LEVEL AND SHOWN ON THIS DRAWING FOR REFERENCE ONLY

B	ADDED D3832-7/-9/-11/-13/-15. REASON: PAR10-50.	MB	12.05.17
A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3832 REV. B SHEET 1 OF 3 TITLE MESH (LID) SCALE NTS DATE 12.05.17		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD		



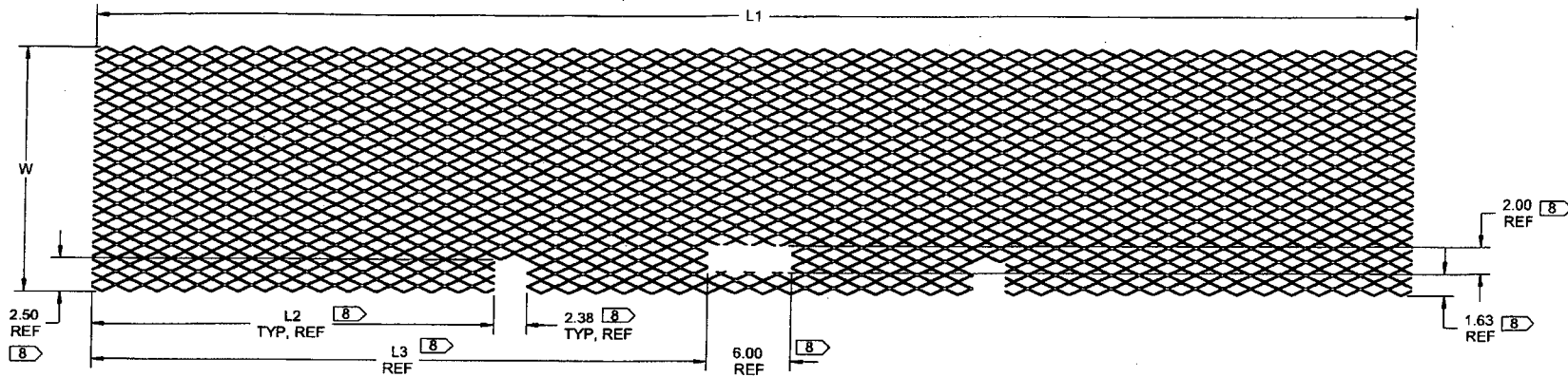
D3832-X MESH (BASE)

△B

DART PART NUMBER	L	WEIGHT (lbs)
D3832-1	95.50	13.50
D3832-11	56.25	8.00

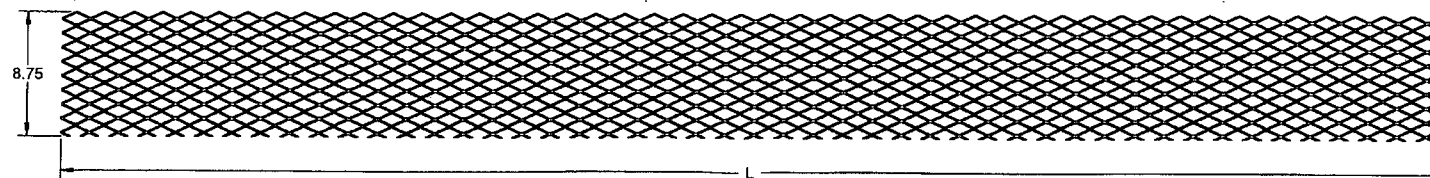
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2012-07-16
WP

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D3832-X MESH (LID)

DART PART NUMBER	L1	L2	L3	W	WEIGHT (lbs)
D3832-3	95.50	29.31	44.75	18.00	6.25
D3832-7	56.25	9.69	25.13	18.00	3.70
D3832-13	94.80	28.96	44.40	27.00	9.50
D3832-15	55.67	9.40	24.84	27.00	5.60



D3832-X MESH (LID)

DART PART NUMBER	L	WEIGHT (lbs)
D3832-5	95.50	3.08
D3832-9	56.25	1.81

RELEASED
2012-07-16
WR

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APPROVED		TITLE MESH (LID) SCALE NTS
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DATE	12.05.17	

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